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## **Technical Data Sheet**

## Softel/TKG 317N E C11323



Polypropylene Compounds

## **Product Description**

*Softell* TKG 317N E C11323 is a 25% glass fiber reinforced PP copolymer, with excellent stiffness, outstanding scratch resistance and high dimensional stability. The product is available indifferent color matched, pellet form. This grade is delivered in C11323 color version.

The product reflects the latest advancements in resin synthesis and compounding technology.

This product is also available in other colors, new colors can be developed depending on customer requirements.

This grade is not intended for medical, pharmaceutical, food and drinking water applications.

**Application** Automotive Parts; Interior Automotive Applications; Interior Trims

Market Automotive

Processing Method Injection Molding

Attribute Excellent Processability; Excellent Stiffness; Good Abrasion Resistance; Good

Dimensional Stability; Good Surface Finish; High Toughness; Low Gloss; Low Shrinkage; Low to No Odor; Noise Damping; Pleasing Surface Appearance; Scratch

Resistant; Soft; Weldable

	Nominal		
Typical Properties	Value	Units	Test Method
Physical			
Melt Flow Rate, (230 °C/2.16 kg)	11	g/10 min	ISO 1133-1
Melt Volume Flow Rate, (230 °C/2.16 kg)	16	cm <sup>3</sup> /10 min	ISO 1133-1
Density, (23 °C)	1.09	g/cm³	ISO 1183-1/A
Mechanical			
Flexural Modulus, (23 °C, Tech. A)	4600	MPa	ISO 178/A1
Impact			
Charpy Impact Strength - Notched, (-30 °C)	5	kJ/m²	ISO 179-1/1eA